



CUMMINS ENGINE COMPANY, INC

Columbus, Indiana 47201

ENGINE PERFORMANCE CURVE

Basic Engine Model:
VTA28-G5

Engine Critical Parts List:
CPL: 1651

Curve Number:
FR-5122

Date:
9Sept96

Page No.

Displacement : **28.0 litre (1710 in³)**

Bore : **140 mm (5.5 in.)** Stroke : **152 mm (6.0 in.)**

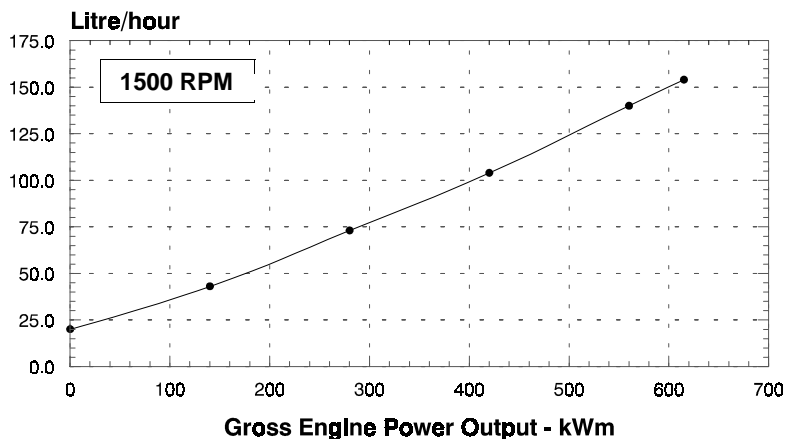
No. of Cylinders : **12**

Aspiration : **Turbocharged and Aftercooled**

| Engine Speed RPM | Standby Power | | Prime Power | | Continuous Power | |
|---------------------|---------------|-----|-------------|-----|------------------|-----|
| | kWm | BHP | kWm | BHP | kWm | BHP |
| 1500 | 615 | 825 | 560 | 750 | 492 | 660 |
| 1800 | 671 | 900 | 608 | 815 | 504 | 675 |

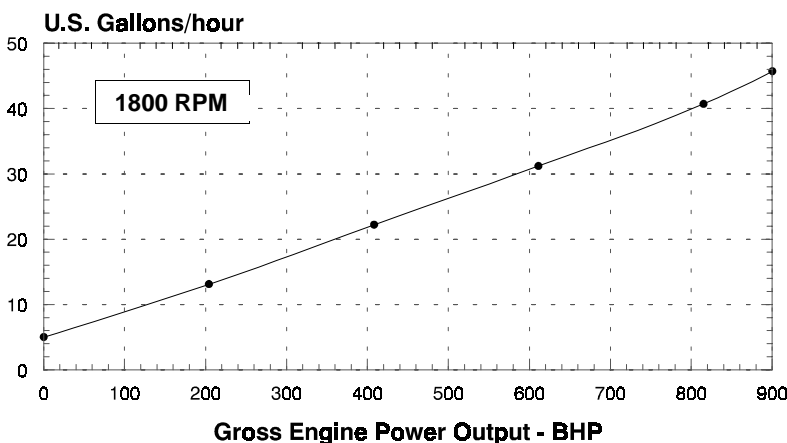
Engine Performance Data @ 1500 RPM

| OUTPUT POWER | | | FUEL CONSUMPTION | | | |
|-------------------------|-----|-----|------------------|--------------|----------------|-------------------|
| % | kWm | BHP | kg/ kWm·h | lb/ BHP·h | litre/ hour | U.S. Gal/ hour |
| STANDBY POWER | | | | | | |
| 100 | 615 | 825 | 0.213 | 0.351 | 154 | 40.8 |
| PRIME POWER | | | | | | |
| 100 | 560 | 750 | 0.213 | 0.350 | 140 | 37.0 |
| 75 | 420 | 563 | 0.211 | 0.347 | 104 | 27.5 |
| 50 | 280 | 375 | 0.222 | 0.365 | 73 | 19.3 |
| 25 | 140 | 188 | 0.61 | 0.427 | 43 | 11.3 |
| CONTINUOUS POWER | | | | | | |
| 100 | 492 | 660 | 0.202 | 0.345 | 122 | 32.1 |



Engine Performance Data @ 1800 RPM

| OUTPUT POWER | | | FUEL CONSUMPTION | | | |
|-------------------------|-----|-----|------------------|--------------|----------------|-------------------|
| % | kWm | BHP | kg/ kWm·h | lb/ BHP·h | litre/ hour | U.S. Gal/ hour |
| STANDBY POWER | | | | | | |
| 100 | 671 | 900 | 0.219 | 0.361 | 173 | 45.7 |
| PRIME POWER | | | | | | |
| 100 | 608 | 815 | 0.215 | 0.355 | 154 | 40.7 |
| 75 | 456 | 611 | 0.220 | 0.363 | 118 | 31.2 |
| 50 | 304 | 408 | 0.235 | 0.386 | 84 | 22.2 |
| 25 | 152 | 204 | 0.280 | 0.456 | 50 | 13.1 |
| CONTINUOUS POWER | | | | | | |
| 100 | 504 | 675 | 0.216 | 0.356 | 128 | 33.9 |



CONVERSIONS: (Litres = U.S. Gal x 3.785) (Engine kWm = BHP x 0.746) (U.S. Gal = Litres x 0.2642) (Engine BHP = Engine kWm x 1.34)

Data shown above represent gross engine performance capabilities obtained and corrected in accordance with ISO-3046 conditions of 100 kPa (29.53 in Hg) barometric pressure [110 m (361 ft) altitude], 25 °C (77 °F) air inlet temperature, and relative humidity of 30% with No. 2 diesel or a fuel corresponding to ASTM D2. See reverse side for application rating guidelines.

The fuel consumption data is based on No. 2 diesel fuel weight at 0.85 kg/litre (7.1 lbs/U.S. gal).

Power output curves are based on the engine operating with fuel system, water pump and lubricating oil pump; not included are battery charging alternator, fan, optional equipment and driven components.

D.K. Trueblood

TECHNICAL DATA DEPT.

CERTIFIED WITHIN 5%

CHIEF ENGINEER

POWER RATING APPLICATION GUIDELINES FOR GENERATOR DRIVE ENGINES

These guidelines have been formulated to ensure proper application of generator drive engines in A.C. generator set installations. Generator drive engines are not designed for and shall not be used in variable speed D.C. generator set applications.

STANDBY POWER RATING is applicable for supplying emergency power for the duration of the utility power outage. No overload capability is available for this rating. Under no condition is an engine allowed to operate in parallel with the public utility at the Standby Power rating.

This rating should be applied where reliable utility power is available. A standby rated engine should be sized for a maximum of an 80% average load factor and 200 hours of operation per year. This includes less than 25 hours per year at the Standby Power rating. Standby ratings should never be applied except in true emergency power outages. Negotiated power outages contracted with a utility company are not considered an emergency.

CONTINUOUS POWER RATING is applicable for supplying utility power at a constant 100% load for an unlimited number of hours per year. No overload capability is available for this rating.

PRIME POWER RATING is applicable for supplying electric power in lieu of commercially purchased power. Prime Power applications must be in the form of one of the following two categories:

UNLIMITED TIME RUNNING PRIME POWER

Prime Power is available for an unlimited number of hours per year in a variable load application. Variable load should not exceed a 70% average of the Prime Power rating during any operating period of 250 hours.

The total operating time at 100% Prime Power shall not exceed 500 hours per year.

A 10% overload capability is available for a period of 1 hour within a 12 hour period of operation. Total operating time at the 10% overload power shall not exceed 25 hours per year.

LIMITED TIME RUNNING PRIME POWER

Prime Power is available for a limited number of hours in a non-variable load application. It is intended for use in situations where power outages are contracted, such as in utility power curtailment. Engines may be operated in parallel to the public utility up to 750 hours per year at power levels never to exceed the Prime Power rating. The customer should be aware, however, that the life of any engine will be reduced by this constant high load operation. Any operation exceeding 750 hours per year at the Prime Power rating should use the Continuous Power rating.

Reference Standards:

BS-5514 and DIN-6271 standards are based on ISO-3046.

Operation At Elevated Temperature And Altitude:

The engine may be operated at:

1800 RPM up to 4,000 ft (1220 m) and 104° F (40° C) without power deration.

1500 RPM up to 4,000 ft (1220 m) and 104° F (40° C) without power deration.

For sustained operation above these conditions, derate by 4% per 1,000 ft (300 m), and 1% per 10° F (2% per 11° C).

Cummins Engine Company, Inc.

Engine Data Sheet

ENGINE MODEL : **VTA28-G5**

CONFIGURATION NUMBER : D153103DX02

DATA SHEET : DS-4886-B

DATE : 9Sept96

PERFORMANCE CURVE : FR-5122

INSTALLATION DIAGRAM

- Fan to Flywheel : 3626364
- Heat Exchanger Cooled : N.A.

CPL NUMBER

- Engine Critical Parts List : 1651

GENERAL ENGINE DATA

| | |
|-------------------------|--------------------------------------|
| Type | 4-Cycle; 40° Vee; 12-Cylinder Diesel |
| Aspiration | Turbocharged and Aftercooled |
| Bore x Stroke | 5.5 x 6.0 (140 x 152) |
| Displacement | 1710 (28.0) |
| Compression Ratio | 13.1 : 1 |

Dry Weight

| | | | |
|-----------------------------------|-----------|------|--------|
| Fan to Flywheel Engine..... | — lb (kg) | 6395 | (2900) |
| Heat Exchanger Cooled Engine..... | — lb (kg) | 6571 | (2980) |

Wet Weight

| | | | |
|-----------------------------------|-----------|------|--------|
| Fan to Flywheel Engine..... | — lb (kg) | 6725 | (3050) |
| Heat Exchanger Cooled Engine..... | — lb (kg) | 7012 | (3180) |

Moment of Inertia of Rotating Components

| | | | |
|--|--|------|--------|
| • with FW 5013 Flywheel | — lb _m • ft ² (kg • m ²) | 256 | (10.8) |
| • with FW — Flywheel | — lb _m • ft ² (kg • m ²) | | |
| Center of Gravity from Rear Face of Flywheel Housing (FH 5020) | — in (mm) | 33.7 | (856) |
| Center of Gravity Above Crankshaft Centerline | — in (mm) | 14.0 | (356) |
| Maximum Static Loading at Rear Main Bearing..... | — lb (kg) | 1950 | (885) |

ENGINE MOUNTING

| | | | |
|--|-------------------|------|--------|
| Maximum Bending Moment at Rear Face of Block | — lb • ft (N • m) | 1000 | (1356) |
|--|-------------------|------|--------|

EXHAUST SYSTEM

| | | | |
|----------------------------|-----------------|---|------|
| Maximum Back Pressure..... | — in Hg (mm Hg) | 3 | (76) |
|----------------------------|-----------------|---|------|

AIR INDUCTION SYSTEM

Maximum Intake Air Restriction

| | | | |
|--|---|----|-------|
| • with Dirty Filter Element..... | — in H ₂ O (mm H ₂ O) | 25 | (635) |
| • with Normal Duty Air Cleaner and Clean Filter Element..... | — in H ₂ O (mm H ₂ O) | 10 | (254) |
| • with Heavy Duty Air Cleaner and Clean Filter Element..... | — in H ₂ O (mm H ₂ O) | 15 | (381) |

COOLING SYSTEM

| | | | |
|--------------------------------------|------------------|------|-------|
| Coolant Capacity — Engine Only | — US gal (liter) | 21.2 | (80) |
| — with HX 5149 Heat Exchanger..... | — US gal (liter) | 35.0 | (132) |

| | | | |
|--|-------------|----|------|
| Maximum Coolant Friction Head External to Engine — 1800 rpm..... | — psi (kPa) | 10 | (69) |
| — 1500 rpm..... | — psi (kPa) | 8 | (55) |

| | | | |
|---|----------|----|--------|
| Maximum Static Head of Coolant Above Engine Crank Centerline..... | — ft (m) | 60 | (18.3) |
|---|----------|----|--------|

| | | | |
|--|-----------|-----------|-----------|
| Standard Thermostat (Modulating) Range | — °F (°C) | 180 - 200 | (82 - 93) |
|--|-----------|-----------|-----------|

| | | | |
|----------------------------|-------------|----|------|
| Minimum Pressure Cap | — psi (kPa) | 10 | (69) |
|----------------------------|-------------|----|------|

| | | | |
|--|-----------|-----------|-------------|
| Maximum Top Tank Temperature for Standby / Prime Power | — °F (°C) | 220 / 212 | (104 / 100) |
|--|-----------|-----------|-------------|

| | | | |
|---|------------------------|----|-------|
| Minimum Raw Water Flow @ 90°F to HX 5149 Heat Exchanger | — US gpm (liter / min) | 61 | (231) |
|---|------------------------|----|-------|

| | | | |
|--|-------------|-----|--------|
| Maximum Raw Water Inlet Pressure at HX 5149 Heat Exchanger | — psi (kPa) | 150 | (1034) |
|--|-------------|-----|--------|

LUBRICATION SYSTEM

| | | | |
|--------------------------------|-------------|---------|-------------|
| Oil Pressure @ Idle Speed..... | — psi (kPa) | 20 | (138) |
| @ Governed Speed | — psi (kPa) | 50 - 90 | (345 - 621) |

| | | | |
|-------------------------------|-----------|-----|-------|
| Maximum Oil Temperature | — °F (°C) | 250 | (121) |
|-------------------------------|-----------|-----|-------|

| | | | |
|--|------------------|---------|-----------|
| Oil Capacity with OP 5127 Oil Pan : High - Low | — US gal (liter) | 18 - 16 | (68 - 61) |
|--|------------------|---------|-----------|

| | | | |
|---|------------------|------|------|
| Total System Capacity (including Bypass Filter) | — US gal (liter) | 21.9 | (83) |
|---|------------------|------|------|

| | | | |
|--|--|-----|--|
| Angularity of OP 5127 Oil Pan — Front Down | | 30° | |
|--|--|-----|--|

| | | | |
|------------------|--|-----|--|
| — Front Up | | 35° | |
|------------------|--|-----|--|

| | | | |
|---------------------|--|-----|--|
| — Side to Side..... | | 35° | |
|---------------------|--|-----|--|

